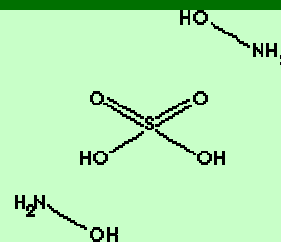


OXAMMONIUM SULFATE

PRODUCT IDENTIFICATION

CAS NO.	10039-54-0
EINECS NO.	233-118-8
FORMULA	$(\text{NH}_2\text{OH})_2 \cdot \text{H}_2\text{SO}_4$
MOL WT.	164.14
H.S. CODE	
TOXICITY	Oral rat LD50; 842mg/kg
SYNONYMS	Hydroxylammonium sulfate; Hydroxylamine, sulfate (2:1) (salt); bis(hydroxylamine) sulfate; hydroxylamine neutral sulfate; bis(hydroxylammonium) sulfate; Hydroxylamine sulfate;



DERIVATION

CLASSIFICATION

PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE	White crystals
MELTING POINT	170 C
BOILING POINT	
SPECIFIC GRAVITY	1.86
SOLUBILITY IN WATER	soluble
AUTOIGNITION	
pH	
VAPOR DENSITY	
NFPA RATINGS	Health: 2 ; Flammability: 0 ; Reactivity: 0
REFRACTIVE INDEX	
FLASH POINT	
STABILITY	Stable under ordinary conditions

GENERAL DESCRIPTION & APPLICATIONS

Hydroxylamine is a white crystalline compound containing nitrogen with the formula of NH_2OH and is therefore an ammonia (NH_3) like compound. In the nature, hydroxylamine is an biological intermediate in the nitrification (biological oxidation of ammonia with oxygen into nitrite) and in the anammox (biological oxidation of nitrite and ammonium into dinitrogen gas) which are important in the nitrogen cycle in soil and in wastewater treatment. Hydroxylamine is obtained commercially by acid hydrolysis of nitroparaffins or by the modified reduction of nitric acid. It is used as a powerful reducing agent in photography and in organic synthesis. It converts aldehydes (and ketones) to oximes (caprolactam), and acid chlorides to hydroxamic acids. It is used as a catalyst or inhibitor in polymerization processes. It is used in enzyme reactivation. It is used as an antioxidant in fatty acids and soaps. The nitrate form of hydroxylammonium is used as a rocket fuel which is burned with an oxidizer to produce thrust. Hydroxylamine tends to be explosive when heated. Its derivatives in the form of salts are more stable to be used and handled. Hydroxylamine Hydrochloride is used as an auxiliary in photographic industry to prevent discolouration. It is a polymerization inhibitor or free radical scavenger against solid bond monomers such as olefin, styrene, butadiene, isoprene and divinylbenzene. It is also used in rubber synthesis processes as a non-discoloring short stoppers. Hydroxylammonium sulfate similar applications to hydrochloride salt in the field of :

- Organic synthesis: preparation of oximes, hydroxamic acids from carboxylic acids, N- and O- substituted hydroxyamines, and addition reactions of carbon-carbon solid bond.
- Surface treatments: preparation of anti-skinning agents, corrosion inhibitors, meta; cleaner additive
- Starting material for pharmaceuticals and agrochemicals manufacturing
- Rubber and plastic industry: antioxidant, vulcanization accelerator, radical scavenger.
- Textile industry: fixative for textile dyes, auxiliary in some dyeing processes. bleaching
- Metallurgy: Metal extraction and flotation aid
- Antioxidant in fatty acids and soaps
- Photographic auxiliary as a stabilizer of colour and emulsion additive for colour films.

SALES SPECIFICATION

APPEARANCE	white crystals
ASSAY	99.0% min
LOSS ON IGNITION	0.05 % max
AMMONIUM SULPHATE	1.0% max
INSOLUBLES IN WATER	0.005 % max
WATER	0.5% max

TRANSPORTATION

PACKING	25kgs in bag
HAZARD CLASS	8 (Packing group:III)
UN NO.	2865

OTHER INFORMATION

Hazard Symbols: XN N, Risk Phrases: 22-36/38-43-50-48/22, Safety Phrases: 22-24-37-61